

Vacuum clamping plate for measuring arm

The latest product developed in the Witte Vacuum department is designed to be used in conjunction with a mobile measuring arm as a solid and reliably fixed base.

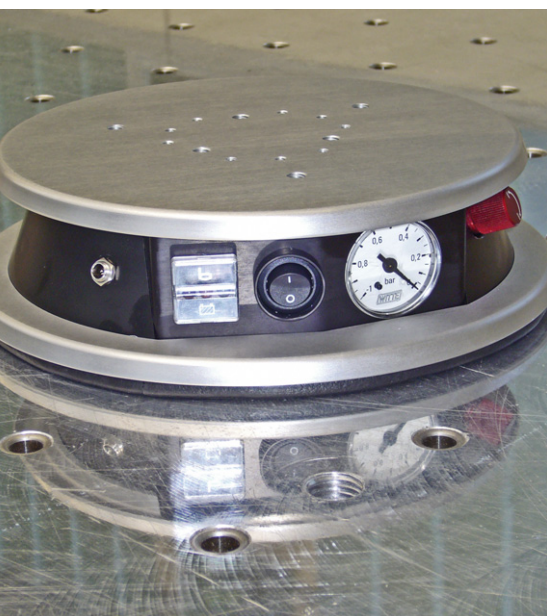
An internal miniature vacuum pump achieves a maximum result for secure clamping within seconds as the clamping plate sucks to the surface. Warning lights, dial gages and a manometer guarantee a safe operation during the measuring process.

A variety of grids on the plate top surface enable the mounting of all known mobile measuring arms.

The Witte vacuum clamping plate is fully self sufficient and needs no supply cables or wires to disturb the operating process.

This gives the operator total flexibility in where measuring can be carried out as long as there is a non porous surface to work from.

The rubber seal is designed to cater for slightly curved rough surfaces.



Vacuum clamping plate
article number # 99628

Dimensions: 260 x 80 mm

Weight: 3,7 Kgs

Clamping force:
maximal 4200 Newton
at sea level

Battery Charger*: 100 to 240 volt

Battery pack* power: 12 volt

Light diodes indicate energy supply:

RED - Battery level low – Charge

YELLOW - Battery level half full

GREEN – Battery level fully charged

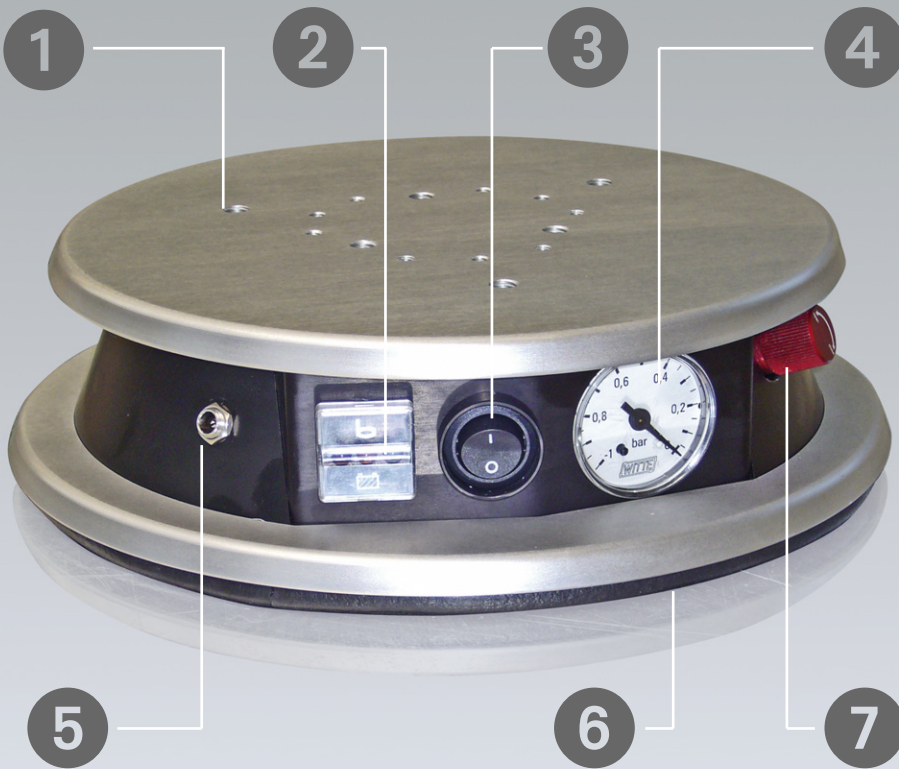
Should the battery level drop below the safe operating level then a signal will warn the operator.

End vacuum is adjusted to 200 mbar which equals 80%

(*): Parts are included in delivery

Vacuum Clamping Systems
Modular Fixturing Systems for measuring





Contents and user details.

- 1 Threaded bores for the different types of measuring arms
- 2 Indicators for battery charging levels
Red / Yellow / Green
- 3 ON / OFF switch
- 4 Vacuum indicator dial
- 5 Battery charger input plug
- 6 Seal on Vacuum plate base
- 7 Vacuum release screw
(Take care to support measuring arm when screw is released)

Six steps on how to operate:

- 1 - Place plate on clean worksurface.
- 2 - Make sure Vacuum release screw is fastened (closed)
- 3 - Switch on using ON/OFF switch (wait 5 seconds for vacuum to reach operating mode)
- 4 - Check battery status red/yellow/green LED'S
- 5 - Read Vacuum dial gage value must read 0,7 – 0,8
- 6 - Attach measuring arm and measuring operation can begin.

Witte –
Specialist for

Modular
Fixturing systems

Subcontracting

Vacuum clamping
technology

Germany

Horst Witte Gerätebau
Barskamp KG
Horndorfer Weg 26-28
D-21354 Bleckede
Germany
Tel.: +49 (0)58 54/89-0
Fax: +49 (0)58 54/89-40
Email: info@horst-witte.de
www.horst-witte.de

Asia

Witte Far East Pte Ltd
1st. Level
13 Joo Koon Crescent
SGP-629021
Singapore
Tel.: +65-6248 5961
Fax: +65-6898 4542
Email: info@witteasia.com
www.witteasia.com

USA & Canada

Witte America
120E Market Street
Suite 455
Indianapolis, IN 46204.
Phone Number: 317-822-7003
Fax Number: 317-822-7009
Email: info@witteamerica.com
Web: www.witteamerica.com

Mexico

Horst Witte de Mexico
SA de CV
Ave Francisco Villa 3700
Local 8A
Chihuahua, Chih. Mex 31114
Tel.: +52-614-421-1063
Fax: +52-614-421-1064
Email: ventas@wittemexico.com
www.wittemexico.com



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